1.0 PURPOSE

To inform all Field Service and Technical Support personnel of the necessary modification requirements to the hour meter (P/N 644290) prior to replacement.

2.0 INSTRUCTIONS

Locate the 4 pins located on the end of the hour meter (see Figure 1). Locate the two pins numbered 2 and 6 using the numbers on the end plate of the hour meter. These two pins need to be cut and discarded to eliminate confusion. The wires from the original hour meter should be soldered Pins 1 and 7. Proper polarity must be observed when replacing the hour meter wires. Pin 1 is the positive (+) post and pin 7 is the negative (-) post. Use the original hour meter wire position as polarity reference. Use heat shrink or equivalent to protect the soldered connections.

If there are any questions regarding this bulletin, contact Fresenius Technical Support at 800-227-2572.